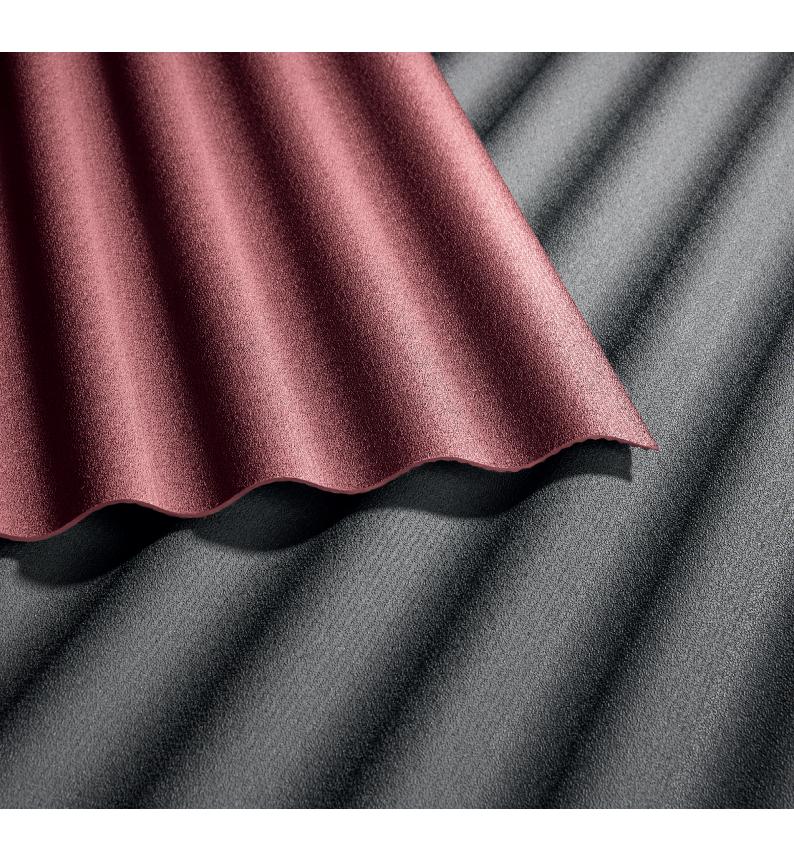
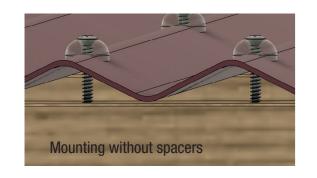
guttanit+ Instruction



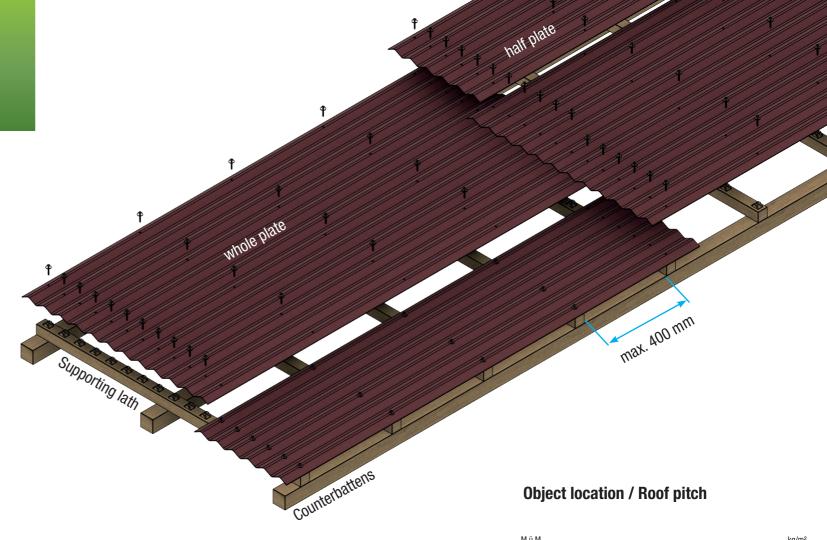


Fastening with guttanit+ screw

- Minimum roof slope 7° = 12.3% (standard roof slope 10°) in water flow direction
- Substructure Supporting battens 60 x 60 mm, counter-battening min. 45 x 45 mm
- Batten spacing max. 40 cm for average snow and wind loads. In areas with high loads, reduce accordingly!
- only peeling drill, straightedge, possibly saw, cordless screwdriver and screws with sealing cap are required for installation
- use a weight-distributing walking plank
- Laying against the main wind direction from the eaves to the ridge
- To avoid corner cuts or quadruple overlaps, the panels can be laid staggered. Start the first row with a whole panel and the second with a panel cut in half. Continue this procedure in alternation.
- Pre-drill the slabs with a peeling drill, drill diameter 10 mm.
- Side overlap one shaft, for low roof pitches and/or high loads 2 shafts (= net deck width 835 mm)
- Longitudinal overlap 15 cm, with low roof pitches and/or high loads 20 cm
- Plate overlap in the eaves area max. 5 cm
- Screw on every 2nd wave hill, in the overlap and edge area every wave! ATTENTION: The corrugation must not be displaced in the process.
- Screw only so tightly that the sealing cap fits snugly.
- First screw the first and penultimate shaft crest, then the intermediate fastenings
- Recommendation: Use spacers
- approx. 18-22 fasteners/m²
- Mount molded parts
- Factory warranty only when using original Gutta accessories



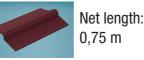




Molded parts



Ridge caps Length: 0,85 m





Net length: 0.75 m

Gable angle

Length: 0,85 m

1000 200 900 180 800 700 160 140 600 100 20-30 cm 80 300 200 40 cm 100 200 7° 10° 15° 20° 25° 30° 12,32% 17,6% 26,8% 36,4% 46,6% 57,7%

Editing



Sufficient **rear ventilation** in accordance with DIN 4108 must be ensured.



Cut with fine-toothed hand or table circular saws. Remove any swarf.



Clean only with mild soapywater, plenty of water and sponge.



Walk only with weight-distributing, cushioned running board.

Accessories



Plastic drill HSS, stepless, 4 - 14 mm, Art.-Nr.: 3410241



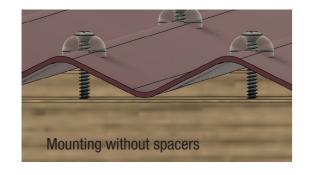
Spacer sinus for sinus plates 20 St. Art.-Nr.: 3410006 100 St. Art.-Nr.: 3410011

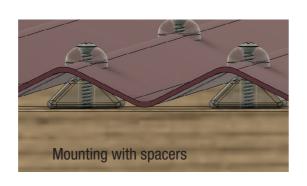


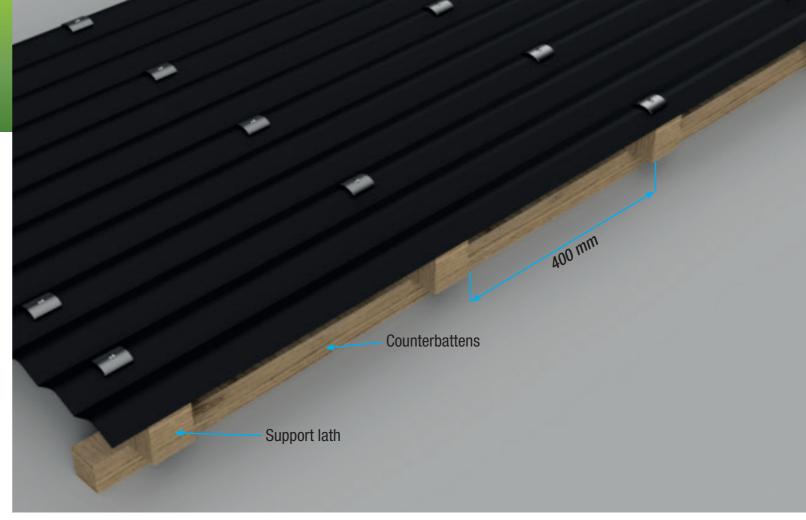
GUTTANIT PLUS TORXSCHR. ZINCED 4,5 X 45 MM 100 STK/BEUTEL Art.-Nr.: 3411143

Fastening with Calotte

- Minimum roof slope 7° = 12.3% (standard roof slope 10°) in water flow direction
- Substructure Supporting battens 60 x 60 mm, counter-battening min. 45 x 45 mm
- **Batten spacing max. 40 cm** for average snow and wind loads. In areas with high loads, reduce accordingly!
- only peeling drill, straightedge, possibly saw, cordless screwdriver and screws with sealing cap are required for installation
- use a weight-distributing walking plank
- Laying against the main wind direction from the eaves to the ridge
- To avoid corner cuts or quadruple overlaps, the panels can be laid staggered. Start the first row with a whole panel and the second withat panel cut in half. Continue this procedure in alternation.
- Pre-drill the slabs with a peeling drill, **drill diameter 10-14 mm**.
- Side overlap one shaft, for low roof pitches and/or high loads 2 shafts (= net deck width 835 mm)
- Longitudinal overlap 15 cm, with low roof pitches and/or high loads 20 cm
- Plate overlap in the eaves area max. 5 cm
- Screw on every 3nd wave hill, in the overlap and edge area every 2. wave! ATTENTION: The corrugation must not be displaced in the process. Screw only so tightly that the sealing cap fits snugly.
- First screw the first and penultimate shaft crest, then the intermediate fastenings
- Recommendation: Use spacers
- approx. 13-15 fasteners/m²
- Mount molded parts
- Factory warranty only when using original Gutta accessories







Molded parts



Ridge caps Length: 0,85 m



Net length: 0,75 m

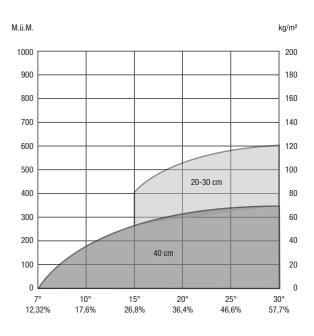


Gable angle Length: 0,85 m



Net length: 0,75 m

Object location / Roof pitch



Editing



Sufficient **rear ventilation** in accordance with DIN 4108 must be ensured.



Cut with fine-toothed hand or table circular saws. Remove any swarf.



Clean only with mild soapywater, plenty of water and sponge.



Walk only with weight-distributing, cushioned running board.

Accessories



Plastic drill HSS, stepless, 4 - 14 mm, Art.-Nr.: 3410241



Spacer sinus for sinus plates 20 St. Art.-Nr.: 3410006 100 St. Art.-Nr.: 3410011

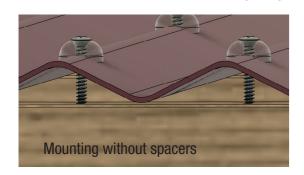


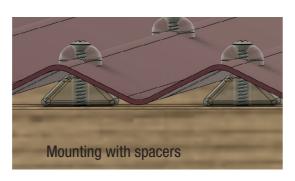
Sinus 76/18 spherical caps + stainless steel screws

50 pcs. Item no.: 3411297

Fixing with Shelltec nail

- Minimum roof slope $7^{\circ} = 12.3\%$ (standard roof slope 10°) in water flow direction
- Substructure Supporting battens 60 x 60 mm, counter-battening min. 45 x 45 mm
- Batten spacing max. 56 cm for average snow and wind loads. In areas with high loads, reduce accordingly!
 - Batten spacing 56 cm up to 90 kg/m² snow load
 - Batten spacing 200 cm up to 200 kg/m² snow load
 - Batten spacing 31 cm up to 350 kg/m² snow load
- only peeling drill, straightedge, possibly saw, cordless screwdriver and screws with sealing cap are required for installation
- use a weight-distributing walking plank
- Laying against the main wind direction from the eaves to the ridge
- To avoid corner cuts or quadruple overlaps, the panels can be laid staggered. Start the first row with a whole panel and the second with a panel cut in half. Continue this procedure in alternation.
- Pre-drill the slabs with a peeling drill, drill diameter 6 mm.
- Side overlap one shaft, for low roof pitches and/or high loads 2 shafts (= net deck width 835 mm)
- Longitudinal overlap 15 cm, with low roof pitches and/or high loads 20 cm
- Plate overlap in the eaves area max. 5 cm
- Screw on every 3nd wave hill, in the overlap and edge area every 2. wave! ATTENTION: The corrugation must not be displaced in the process. Screw only so tightly that the sealing cap fits snugly.
- First screw the first and penultimate shaft crest, then the intermediate fastenings
- Recommendation: Use spacers
- approx. 13-15 fasteners/m²
- Mount molded parts
- Factory warranty only when using original Gutta accessories







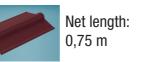
Object location / Roof pitch

M.ü.M





Ridge caps Length: 0,85 m



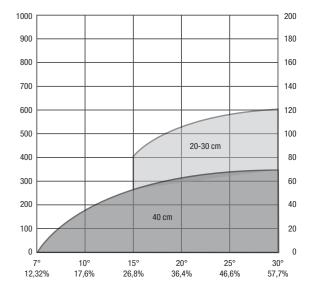


Gable angle Length: 0,85 m

Net length:

0.75 m





Editing



Sufficient rear ventilation in accordance with DIN 4108 must be ensured.



Cut with fine-toothed hand or table circular saws. Remove any swarf.



Clean only with mild soapywater, plenty of water and sponge.



Walk only with weight-distributing, cushioned running board.

Accessories



Plastic drill HSS, stepless, 4 - 14 mm, Art.-Nr.: 3410241



Spacer sinus for sinus plates 20 St. Art.-Nr.: 3410006 100 St. Art.-Nr.: 3410011



Shelltec nails galvanized, with sealing washer Dimensions: 2.8 x 70 mm

Pull-out resistance: 105 N

Produktübersicht / Overview of product range / Gamme de produits / Productoverzicht























... und vieles mehr! ... and much more!



Gutta Werke GmbH
Bau- und Heimwerkerprodukte
Bahnhofstraße 51-57
D-77746 Schutterwald
Telefon 0781 6090
Telefax 0781 6093200
info@gutta.com

www.gutta.com

www.scobalit.de

SCOBALIT

Scobalitwerk Wagner GmbH

Zürnkamp 27 D-21217 Seevetal-Meckelfeld Telefon 040 2190210 Telefax 040 70011446 seevetal@scobalit.de Scobalitwerk Wagner GmbH

Fichtenstraße 18 D-56584 Anhausen Telefon 02639 962570 Telefax 02639 962571 anhausen@scobalit.de Scobalitwerk Wagner GmbH

Hermann-Ilgen-Straße 7 D-04808 Wurzen Telefon 03425 814708 Telefax 03425 814709 wurzen@scobalit.de Scobalitwerk Wagner GmbH

Industriepark 3 D-97273 Kürnach Telefon 09367 98440 Telefax 09367 984429 kuernach@scobalit.de Scobalitwerk Wagner GmbH

Bahnhofstraße 51-57 D-77746 Schutterwald Telefon 0781-9907900 Telefax 0781-6093207 offenburg@scobalit.de